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Low-temperature instability of intermetallic phases. By O. J. KLEPPA\* and DONALD F. CLIFTON, *Institute for the Study of Metals, University of Chicago, Chicago, Illinois, U.S.A.* 

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The thermodynamic criterion for the stability of an intermetallic phase or compound  $A_{m}B_{n}$  with respect to the components  $A$  and  $B$  at a given temperature and pressure is well known to be

$$
A_m B_n \rightleftharpoons mA + nB \qquad \Delta F > 0,
$$
  

$$
\Delta F = \Delta H - T \Delta S.
$$

The possibility thus exists that some intermetallic phases may be formed from the elements with the absorption of heat  $(\Delta H > 0)$ , and still be stable at elevated temperatures because of the term  $-T\Delta S$ . Assuming no change with temperature of  $\Delta H$  and  $\Delta S$ , we should expect that such compounds become unstable with respect to the free elements at lower temperatures.

A survey of the literature shows that endothermic intermetallic' compounds ', resulting from combinations among the elements gold, mercury, thallium and lead, are sometimes found (Weibke & Kubasehewski, 1943).

Recent thermodynamic investigations by one of the authors (Kleppa, 1949) indicate an endothermic process for the phase  $Au<sub>2</sub>Pb$  which is formed peritectically from practically pure gold and the liquid solution at 418°C. (Hansen, 1936). For the formation of one gram molecule of this phase from the pure liquid elements at  $400^{\circ}$  C. calculation gave  $\Delta H = -2.0 \pm 0.1$  kcal. By combination with the accepted values for the heats of fusion for gold and lead, and making the additional assumption that there is no change in specific heat on fusion for these two elements, we find that the  $\Delta H$  of formation for  $\text{Au}_2\text{Pb}$  is  $\sim +0.5$  kcal./g, molecule at 400° C.

One would expect that at lower temperatures this compound would break down to give free gold and free lead, or some other intermetallic phase, by a diffusion transformation which would be very slow. It was hoped, however, that a suitable combination of cold work and correct temperature would speed the decomposition.

The compound  $Au_2Pb$  was prepared by melting 99.9% pure gold with  $99.98\%$  pure lead  $0.1\%$  in excess of the stoichiometric proportion, and annealing the ingot in vacuum 100 hr. at 400°C. to eliminate segregation. The

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diffraction pattern of the annealed material showed only the lines of  $Au_2Pb$  (Perlitz, 1934).

All analysis for phases present was done by X-ray diffraction, using the General Electric XRD-3 X-ray spectrometer.

The Au<sub>2</sub>Pb phase is very brittle, so cold working was done by crushing in a 'diamond' mortar. It was found that as the material was reduced to a powder small plates formed indicative of some ductile material present as a binder. These plates were brittle and readily reduced to a powder in an agate mortar. Both the plates and the powder gave diffraction patterns of Au<sub>2</sub>Pb plus gold. An estimated maximum of  $30-50\%$  transformation was obtained.

In the as-worked condition the lines are quite broad, owing to strain and probably to small particle size, but annealing in vacuum for  $1-2$  hr. at  $300^{\circ}$  C. sharpens the lines with no detectable change in the amounts of the two phases present.

The other decomposition product ahnost certainly is  $AuPb_{2}$ , though it was found only in two specimens that had been crushed in oil and annealed in vacuum at  $200^{\circ}$  C. The strongest  $AuPb<sub>2</sub>$  lines lie close to strong  $Au<sub>2</sub>Pb$  lines and may be present but unresolved in other specimens.

Lattice-parameter determinations gave for the  $Au<sub>2</sub>Pb$ both in the pure and partially transformed material  $7.93 \pm 0.01$  A. and for the gold in the transformed material  $4.078 \pm 0.003$  A., the same as pure gold within the limits of error.

Annealing the transformed material  $48$  hr. at  $400^{\circ}$  C. returned it to the single phase,  $Au<sub>2</sub>Pb$ .

Work is being continued to determine the decomposition products and the equilibrium temperatures.

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# **The one-dimensional crystal. HI. A punched-card method for computing structure factors.** By GABRIELLE DONNAY\* and J. D. H. DONNAY, *Crystallographic Laboratory, The Johns Hopkins University, Baltimore* 18, *Maryland, U.S.A.*

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Two methods for calculating structure factors on International Business Machines have already appeared in this *Journal* (Donohue & Schomaker, 1949; Grems & Kasper,

1949). The present method, however, may still be of interest because it is straightforward and particularly rapid for crystals of low symmetry.

The position of each atom is determined by only one co-ordinate, X; the reflection *hkl* is designated by only **one** index, H; the angle *HX* is expressed in cycles:

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